

**Solid Carbide Jobber Drill****2 Flute 118° Point****3 Flute 150° Point****AlTiN / Uncoated****Design Specs**

- AlTiN Coated - Other upon request
- Special Modifications/Lengths upon request

**Application:**

Ideal for Steel, Stainless Steel, Titanium, High Temp Alloys and General Purpose Use

**2FL Jobber Drill Length 118° Point**

Diameter	LOF	OAL	EDP#	Uncoated Price	EDP#	Coated Price
1/8	1-1/4	2-1/4	<b>81000</b>	\$10.00	<b>81000C</b>	\$12.02
3/16	1-5/8	2-3/4	<b>81020</b>	\$14.75	<b>81020C</b>	\$17.27
1/4	2"	3-1/4	<b>81040</b>	\$22.56	<b>81040C</b>	\$27.40
5/16	2-3/8	3-3/4	<b>81060</b>	\$32.96	<b>81060C</b>	\$38.52
3/8	2-3/4	4-1/4	<b>81080</b>	\$42.75	<b>81080C</b>	\$52.63
7/16	2-7/8	4-1/2	<b>81100</b>	\$68.50	<b>81100C</b>	\$79.72
1/2	3"	4-3/4	<b>81120</b>	\$79.00	<b>81120C</b>	\$91.16
9/16	4"	6"	<b>81140</b>	\$137.40	<b>81140C</b>	\$153.26
5/8	4"	6"	<b>81160</b>	\$159.65	<b>81160C</b>	\$177.26
3/4	4"	6"	<b>81180</b>	\$214.24	<b>81180C</b>	\$234.84
7/8	4"	6"	<b>81200</b>	\$310.34	<b>81200C</b>	\$334.03
1"	4"	6"	<b>81220</b>	\$288.30	<b>81220C</b>	\$315.18

\*Non-standard requirements are available upon request including length, chamfer and radius with different tolerances

**3FL Jobber Drill Length 150° Point**

Diameter	LOF	OAL	EDP#	Uncoated Price	EDP#	Coated Price
1/8	1-1/4	2-1/4	<b>81500</b>	\$11.01	<b>81500C</b>	\$13.03
3/16	1-5/8	2-3/4	<b>81520</b>	\$16.16	<b>81520C</b>	\$18.79
1/4	2"	3-1/4	<b>81540</b>	\$24.93	<b>81540C</b>	\$29.66
5/16	2-3/8	3-3/4	<b>81560</b>	\$36.46	<b>81560C</b>	\$42.02
3/8	2-3/4	4-1/4	<b>81580</b>	\$47.28	<b>81580C</b>	\$57.17
7/16	2-7/8	4-1/2	<b>81600</b>	\$75.60	<b>81600C</b>	\$86.11
1/2	3"	4-3/4	<b>81620</b>	\$87.34	<b>81620C</b>	\$99.50
9/16	4"	6"	<b>81640</b>	\$152.23	<b>81640C</b>	\$167.99
5/8	4"	6"	<b>81660</b>	\$176.85	<b>81660C</b>	\$194.46
3/4	4"	6"	<b>81680</b>	\$237.42	<b>81680C</b>	\$257.91
7/8	4"	6"	<b>81700</b>	\$343.81	<b>81700C</b>	\$367.50
1"	4"	6"	<b>81720</b>	\$319.51	<b>81720C</b>	\$346.39

\*Non-standard requirements are available upon request including length, chamfer and radius with different tolerances

Cutting Diameter +.000/-0.002

Shank Diameter -.0001/-0.0004

Length of Cut +.025/+0.50

Overall Length ± .050

