

Solid Carbide Slow Spiral Drill
2 Flute 135° Point 15° Helix
AlTiN / Uncoated

**Design Specs**

- AlTiN Coated - Other upon request
- Special Modifications/Lengths upon request

Application:

Outstanding performance in Aluminum, Brass alloys and Non-Ferrous Metals

2FL Slow Spiral Drill 135° Point

Diameter	LOF	OAL	EDP#	Uncoated Price	EDP#	Coated Price
1/8	7/8	2"	85000	\$12.12	85000C	\$13.94
3/16	1-1/8	2-1/2	85020	\$17.57	85020C	\$20.50
1/4	1-3/8	2-1/2	85040	\$25.13	85040C	\$29.36
5/16	1-5/8	3"	85060	\$36.67	85060C	\$41.72
3/8	1-3/4	3"	85080	\$48.82	85080C	\$54.18
7/16	2-1/8	3-1/2	85100	\$72.31	85100C	\$81.47
1/2	2-1/4	4"	85120	\$87.24	85120C	\$97.13

*Non-standard requirements are available upon request including length, chamfer and radius with different tolerances

Cutting Diameter +.000/-0.002

Shank Diameter -.0001/-0.0004

Length of Cut +.025/+0.50

Overall Length ± .050