

Solid Carbide Spade Drill
2 Flute 118° Point
AlTiN / Uncoated

**Design Specs**

- AlTiN Coated - Other upon request
- Special Modifications/Lengths upon request

Application:

Outstanding performance in Aluminum, Brass alloys and Non-Ferrous Metals

2FL Spade Drill 118° Point

Diameter	LOF	OAL	EDP#	Uncoated Price	EDP#	Coated Price
1/16	3/8	1-1/2	87000	\$7.98	87000C	\$9.70
3/32	7/16	1-1/2	87020	\$7.98	87020C	\$9.80
1/8	1/2	1-1/2	87040	\$7.98	87040C	\$9.80
3/16	11/16	2"	87060	\$10.91	87060C	\$13.13
1/4	13/16	2"	87080	\$14.63	87080C	\$18.03
5/16	7/8	2-1/2	87100	\$22.15	87100C	\$27.30
3/8	1-1/8	2-1/2	87120	\$28.33	87120C	\$33.78
7/16	1-3/16	2-3/4	87140	\$33.89	87140C	\$40.99
1/2	1-5/16	3"	87160	\$40.58	87160C	\$47.90

*Non-standard requirements are available upon request including length, chamfer and radius with different tolerances

Cutting Diameter +.000/-0.002

Shank Diameter -.0001/-0.0004

Length of Cut +.025/+0.50

Overall Length ± .050