

Solid Carbide Spot Drill
2 Flute
AlTiN / Uncoated



Design Specs

- Standard carbide spot drill
- AlTiN Coated - Other upon request
- Used for spotting
- Special Steps/Lengths upon request

Application:

Ideal for Steel, Stainless Steel, Titanium, High Temp Alloys and General Purpose Use

2FL Spot Drill

Diameter	Shank	OAL						Uncoated						Coated
			82°	90°	120°	140°	150°	Price	82°	90°	120°	140°	150°	Price
1/8	1/2	2"	80020	80022	80024	80026	80028	\$10.00	80020C	80022C	80024C	80026C	80028C	\$11.82
3/16	5/8	2"	80040	80042	80044	80046	80048	\$12.52	80040C	80042C	80044C	80046C	80048C	\$14.75
1/4	3/4	2-1/2	80060	80062	80064	80066	80068	\$15.76	80060C	80062C	80064C	80066C	80068C	\$19.98
5/16	3/4	2-1/2	80080	80082	80084	80086	80088	\$21.01	80080C	80082C	80084C	80086C	80088C	\$26.16
3/8	1"	2-1/2	80100	80102	80104	80106	80108	\$22.76	80100C	80102C	80104C	80106C	80108C	\$28.22
1/2	1"	3"	80120	80122	80124	80126	80128	\$39.24	80120C	80122C	80124C	80126C	80128C	\$46.56
5/8	1-1/4	3-1/2	80140	80142	80144	80146	80148	\$75.09	80140C	80142C	80144C	80146C	80148C	\$86.42
3/4	1-1/2	4"	80160	80162	80164	80166	80168	\$118.86	80160C	80162C	80164C	80166C	80168C	\$132.25

*Non-standard requirements are available upon request including length, chamfer and radius with different tolerances

- Cutting Diameter +.000/-0.002
- Shank Diameter -.0001/-0.0004
- Length of Cut +.025/+0.50
- Overall Length ± .050