

**Solid Carbide Stright Flute Drill**  
**2 Flute 135° Point**  
**AlTiN / Uncoated**



**Design Specs**

- AlTiN Coated - Other upon request
- Special Modifications/Lengths upon request

**Application:**

Outstanding performance in Aluminum, Brass alloys and Non-Ferrous Metals

**2FL Stright Flute Drill 135° Point**

Diameter	LOF	OAL	EDP#	Uncoated Price	EDP#	Coated Price
3/16	3/4	2-1/2	<b>86000</b>	\$14.04	<b>86000C</b>	\$17.07
1/4	1"	2-1/2	<b>86020</b>	\$20.50	<b>86020C</b>	\$24.62
5/16	1-1/4	2-1/2	<b>86040</b>	\$30.18	<b>86040C</b>	\$35.23
3/8	1-1/4	3"	<b>86060</b>	\$40.79	<b>86060C</b>	\$46.25
7/16	1-1/4	3"	<b>86080</b>	\$55.72	<b>86080C</b>	\$62.83
1/2	1-1/4	3"	<b>86100</b>	\$61.80	<b>86100C</b>	\$69.01
9/16	1-1/2	3-1/2	<b>86120</b>	\$81.58	<b>86120C</b>	\$91.98
5/8	1-1/2	3-1/2	<b>86140</b>	\$90.74	<b>86140C</b>	\$101.97
3/4	1-1/2	4"	<b>86160</b>	\$103.21	<b>86160C</b>	\$117.11

\*Non-standard requirements are available upon request including length, chamfer and radius with different tolerances

- Cutting Diameter +.000/-0.002
- Shank Diameter -.0001/-0.0004
- Length of Cut +.025/+0.50
- Overall Length ± .050